

Press Release

Karlsruhe/Germany, 28/08/2017

Romaco at CPhI Worldwide in Frankfurt/Main

Die-cut strip packaging

Siebler unites heat-sealing technology with die-cut packaging formats. Romaco will take advantage of the CPhI exhibition to make its first joint appearance with Constantia Flexibles. The two manufacturers have already been cooperating closely for many years on research and development.

Formats for both standard and individual-shaped strips can be produced using Romaco Siebler heat-sealing technology. A Romaco strip packaging machine in the HM 1 series will be on show at the booth of Constantia Flexibles, an expert for foil and film packaging. The Siebler HM 1 machines can be configured to manufacture die-cut strips at the customer's request. Individual-shaped strips can be designed entirely according to each Romaco customer's requirements. There are no limits to the possible geometries: round or rectangular packs can be realised and even heart or star-shaped. With integral grooves as opening aids, the heat-sealing technology unites design with functionality. Bespoke strip perforation patterns are also no problem. The unique primary packaging helps strengthen the product's brand personality.

Individual-shaped strips from Romaco Siebler

To enable individual-shaped strips to be manufactured, a heat-sealing machine belonging to the Romaco Siebler HM 1-350 series is equipped with a continuous cutting station. Two servo-driven punches cut strips out of the foil layer with a drawing cut. Nothing more is needed to create air, light and moisture-tight unit dose packaging with an individual design. Several specimen sealing pattern options are likewise available. Any machine configured for die-cutting individual-shaped strips can also be used to make standard strip formats. All in all, the Romaco Siebler HM 1-350 is capable of delivering up to 900 individual-shaped strips per minute.

It's the foil that makes the difference

Choosing the right heat-sealing foil is crucial in order to produce strip packaging efficiently and reliably. This is why Romaco and Constantia Flexibles, a leading manufacturer of flexible packaging, have been working together very closely for many years, during which they have carried out numerous joint feasibility studies and tests. Pharmaceutical manufacturers and contract packers alike profit from the know-how and experience of these two packaging specialists. The machinability of a foil in relation to the speed at which it is to be processed is always the decisive factor. This calls for a detailed analysis of the sealing parameters, so that the processes and features of the heat-sealing machine can be adapted accordingly. The aim is to achieve packaging which remains absolutely tight in any circumstances. All packaging must pass various stability tests before it is approved by the pharmaceutical regulatory authorities for a particular product. Romaco and Constantia Flexibles will make their first appearance as an expert team at the upcoming CPhI.

On show at CPhI Worldwide in Frankfurt/Main from October 24 to 26, 2017: Romaco Siebler, Stand 42H51 (Constantia Flexibles)

Romaco Innojet will also be represented at this year's CPhI Worldwide in Frankfurt/Main with its VENTILUS® V 2.5 processing machine, which can be seen at the booth of French manufacturer SEPPIC S.A.

On show at CPhI Worldwide in Frankfurt/Main from October 24 to 26, 2017: Romaco Innojet, Stand 102A90 (SEPPIC)

The Romaco Group

Romaco is a leading global supplier of Processing and Packaging equipment, predominantly for the pharmaceutical industry. Divided into three business areas, Processing, Tableting and Packaging, the company develops engineered system solutions for the pharmaceutical market, but also supplies the cosmetics, food and chemical markets. Romaco operates from four European locations with the headquarters in Karlsruhe, Germany. The company serves the multiple industries through a total of seven brands. The packaging product lines Noack, Siebler and Bosspak are manufactured in Karlsruhe, Germany, the primary and secondary packaging brands Macofar and Promatic in Bologna, Italy. The tableting product line Kilian is produced in Cologne, Germany, while the Innojet product line in

Steinen, Germany, is responsible for granulation and coating. Romaco's product portfolio includes primary, secondary and final packaging, aseptic and non-aseptic liquid and powder filling, tablet press technologies, granulation and coating. Over 12,000 Romaco installations are currently in operation in more than 180 countries. The company's worldwide customer base is supplied and supported by over 550 highly skilled and committed employees.

In 2014 the Romaco Group was voted by "Wirtschaftswoche", the prestigious German business weekly, as one of Germany's best 50 innovators among small and medium-sized enterprises. In this corporate benchmarking contest, Romaco was named runner-up in the "Process and Packaging Machinery" category. In the "Pharmaceutical Machinery" segment, the Group was awarded first prize.

For more information about the Romaco Group, visit www.romaco.com

The following pictures are enclosed with the press release:

1. Individual-shaped strips from Romaco Siebler

Romaco_Siebler_strip-designs.jpg



2. Romaco Siebler HM 1 heat-sealing machine

Romaco_Siebler_HM-1-350.jpg



Company contact

Susanne Silva
Market Communications
The Romaco Group
Am Heegwald 11
76227 Karlsruhe
Germany
T +49 (0)721 4804 0
F +49 (0)721 4804 225
E susanne.silva@romaco.com

Press contact

Susanne Pfeiffer
AzetPR
International Public Relations
Wrangelstrasse 111
20253 Hamburg
Germany
T +49 (0)40 413270 31
F +49 (0)40 413270 70
E pfeiffer@azetpr.com